



livestock and training to struggling communities. Founded by Dan West nearly 70 years ago while on a mission to provide relief during the Spanish Civil War. He soon discovered the meager single cup of milk rationed to the weary refugees once a day was not enough. And then he had a thought: What if they had not a cup, but a cow? That “teach a man to fish” philosophy is what drove West to found Heifer International. You are guaranteed to be moved as you learn more about Heifer International’s works throughout the world. Later this afternoon you will have the

opportunity to visit the William J Clinton Presidential Library and Museum.

**Thursday, Sept 20**

**Garland, TX**

While we may be heading back to the west, we still have many great things in store for you on our Made in America tour. After lunch in Sulphur Springs, we will stop at the Southwest Dairy Farmers’ Museum for a little dessert. The Southwest Dairy Farmers is an alliance of dairy farmers from TX, NM, KS, MO, OK, VA, KY and NC. Their objective is to preserve the history of the Southwestern dairy industry for the enjoyment and education of generations to come. Be sure to sample some ice cream before heading on to Garland, our destination for tonight.

**Friday, Sept 21**

**Return Home**

One of the most prized possessions of a cowboy is his hat. If you own a cowboy hat there is a good chance it was made at the Hatco factory in Garland TX - where the world famous Stetson, Resistol and Charlie 1 Horse hats are made. This morning we will tour their factory and have time to shop at their outlet store. It is never too early to start Christmas shopping for your favorite cowboy or cowgirl. With our hats in hand, we head to lunch at a quaint little gas station in Watauga, TX better known as Chef Point Café. Not only will we enjoy southern comfort food but learn how the American dream is played out for Chef Franson Nwaeze, a Nigerian immigrant. One last stop before returning home will be at the Bureau of Engraving and Printing. You guessed it, where money is made (or at least printed). It’s here, in a high-tech Cowtown (Ft Worth) factory - not Washington, DC - that \$164.7 billion of the \$213 billion total ordered by the Federal Reserve is printed. Hopefully you have been reminded on what truly makes America great on this one-of-a-kind tour.

**Price Includes:**

- Roundtrip deluxe motorcoach transportation from: **Abilene, Big Spring, Midland & San Angelo**
- 4 nights accommodations
- Baggage handling for one piece of luggage
- Admissions to included attractions
- Meals: 4 continental breakfasts  
5 lunches or dinner
- Gratuity for motorcoach driver
- Services of a professional tour escort

**Cost per person:**

**\$919 (2 people per room)**

**\$1159 (1 person per room)**

**Ins.**

**\$99**

**\$137**

**\$25 deposit due upon booking**

**Final payment due August 2, 2018**

Travel Protection Insurance is optional and available at a cost of \$99-137 per person. A complete outline of coverage is available upon request. All insurance payments must be received with or before final payment of tour. We strongly urge you to purchase this insurance to protect yourself in the event of a **medically related cancellation. All cancellations must be reported to Bilbrey Tours, Inc. within 72 hours of the problem causing the need to cancel. All claims must be completed by attending physician.**

Luggage tags and a detailed itinerary will be provided 2 weeks prior to tour.

**Thank you for traveling with  
Bilbrey Tours!**

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